



SPECIFICATION SHEET

Baby corn in Vinegar

Doc Ref No. GGAE/SP/007

Last modified on:
12 Dec 2024

Revision # R 1.0

Revised by: NJ

Description	Baby corn temporarily preserved in Vinegar Media for further processing
Country of Origin	India
Ingredient Declaration	Baby corn, Water, Vinegar, Salt, Calcium Chloride & Potassium Metabisulfite (E224)
Allergen Declaration	<ul style="list-style-type: none">Allergen free as per EU regulations except Potassium Metabisulphite (E 224)Allowable limit for Potassium Metabisulphite is 125 to 175 ppm

ORGANOLEPTIC PARAMETERS

PARAMETER	ACCEPTANCE	METHOD
Colour	Characteristic	Visual
Flavour and Odour	Characteristic, No off flavor odour	Organoleptic
Texture	Firm and crispy	Organoleptic

CHEMICAL PARAMETERS

PARAMETER	ACCEPTANCE
Acidity as Acetic acid (%)	3.00 to 3.50
Salt as NaCl (%)	3.80 to 4.30
Calcium as Ca ion (ppm)	800 to 1200
Potassium Meta-bisulphite as SO ₂ (ppm)	125 to 175
pH	< 3.30

MICRO-BIOLOGICAL PARAMETERS

PARAMETER	ACCEPTANCE
E. coli	Absent
Coliforms	Absent
Yeast and Mold	<100 CFU/g





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PROCESSING PARAMETERS

Vinegar Source	<ul style="list-style-type: none">• Spirit vinegar to be manufactured from sugar cane or sugar beet• Vinegar used should have characteristic organoleptic properties of vinegar
Storage Conditions	Must be between 15-32-degree C
Traceability	Can trace back all raw materials from fields to client destination. Each container (barrel) must be identified with a label indicating Drum Number, lot number and production date.

REGULATORY REQUIREMENTS

Pesticide residues	As per EU regulations. .
Heavy metals <ul style="list-style-type: none">- Cadmium (Cd)- Lead (Pb)- Mercury (Hg)- Arsenic (As)	Shall comply with EU legislation
Ionization	Absence
GMO	No GMO as per EU norms
Additives	Absence
Allergen	<ul style="list-style-type: none">• Allergen free as per EU regulations except Potassium Metabisulphite (E 224)

PACKAGING PARAMETERS

Primary packaging	<ul style="list-style-type: none">• HM HDPE (High Molecular High-Density Poly Ethylene) jet black colored barrel• 240 lts/260 capacity
Secondary packaging	For 260 ltr Drum -non palletised For 240 ltr Drum- palletised
Container	20Ft
No of drums per container	80 drums

